



Dart Aerospace Ltd.
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ASAP

D4853-3
Job Sheet 170421



Part No: D4853-3

Job Qty: 16 ea

Part Name: Top Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/16/18

Job Tracking No:

Due Date: 1/26/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: D4853 REV.B IPP REV:A NEW ISSUE 13-07-22 JLM VERIFIED BY:JFS IPP REV:B 17.10.20 AS PER DWG REV.B VERIFIED BY:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	16 Ea		1/25/18	0.00	0.00	Start Up Waterjet		DL 18/01/24
110	Waterjet	16 pcs		1/25/18	0.00	4.00	Waterjet1		DL 18/01/24
120	QC	16 pcs		1/25/18	0.00	0.00	QC2 Waterjet-4		DL 18/01/24
125	Mill Conv	16 pcs		1/25/18	0.00	8.00	Mill Conv 2		J.C. 18-01-24
130	QC	16 pcs		1/25/18	0.00	0.00	QC8-7		DL 18/01/31
140	HandFinish	16 pcs		1/25/18	0.00	0.42	HandFinish1		2018/01/31
150	QC	16 pcs		1/25/18	0.00	0.00	QC7-4		BEB 18-01-31
160	Powdercoat	16 pcs		1/26/18	0.00	0.16	Powdercoat1		BK 18-02-1
170	QC	16 pcs		1/26/18	0.00	0.00	QC3	18 Pcs	9-89 FEB 01 2018
180	Packaging	16 pcs		1/26/18	0.00	0.00	Packaging3-2		9-89 FEB 01 2018
190	QC21-SA	16 Ea		1/26/18	0.00	0.00	QC21		DAB FEB 01 2018

Part Op 110 - 1-Cut as per Dwg Dwg Rev: Prog Rev: 2-Deburr if necessary

Descriptions: 125 - MILL RADS DRILL HOLES AS PER DWG USE DT10105, ORIENT FIXTURE WITH RED FACE ON SAME SIDE WHEN FLIPPING FIXTURE FROM SIDE TO SIDE DEBURR

160 - START TIME: 1:00 OVEN TEMPERATURE: 320° FINISH TIME: 1:30

190 - QC21- Final Inspection - Work Order Release

M BSH67.

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6B0.750X04.000	6	21	0	0

Part Specifications

Specifications could not be found.

Plex 1/16/18 11:16 AM dart.lavoie.chantal

DART
AEROSPACE
S035161

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Top Bracket

PART NO: D4853-3

Original Serial #: S035161

Revision:

Operation: Start up Operation 01/24/18

Change No:

Job No: 170421

